drive.webSMa

Universal Automation Controller 🛼

models

dw240, dw241, dw244, dw248, & dw249



Installation & Operation Manual

Contents	Page
UL, CE, and UKCA Conformity Statements, Warnings	
smarty Models, Standard Features	
smarty Installation, Terminal Naming and Ratings	3,4 LISTED
smarty Terminals and Wiring, Front Panel, Serial Port	5 E472630
smartu Carrier Descriptions	6
Carrier Terminal Designations, Dimensions, Drawing	s 7-10
smartu Extended Operating Ranges, RTC clock, FI Not	tes 11
Get Savvu [®] USB Plug and Play Ethernet Networking	12.13
Get started with 521/1/1 engineering & design software	12, 13
Ungrade Savvu and Smartu Savvu-SED Ungrade	13, 11
covariant savay and smarty, savay-of b opgrade	14 15
Savvyraner Touch Screen Operator Station	14, 15
Smarty Precision Motion Parameters and Connections	12
Smarty Comms Interfaces, CANopen, Modbus, EIP	12
Free drive. Web Online Training Seminars	12
UL Certification Statements	
CE and LIKCA Conformity Statements	suppry.
EMC Standard, EN 61326-1: 2006. Electrical Equipment for Measure	ement. Control and
Laboratory Use.	
Emissions Class A, Commercial Equipment.	
Immunity Table 2, Industrial Equipment.	· 1 E ·
LVD Standards, EN 61010-1: 2010, Safety Requirements for Electr	ical Equipment for
FN 61010-2-030: Particular Requirements for Testing and Measuring Circ	nite
smartu is an industrial controller designed for permanent installation by g	ualified professionals
If it is used in a manner not specified herein the protection provided may h	be impaired.
smarty and its packaging contain recyclable materials	I I I I I
This device is designed to comply with Part 15 of the FCC Rules. Operation is subje	ct to the following two
conditions: (1) This device may not cause harmful interference, and (2) this device must	accept any interference
This Class [A] digital apparatus is designed to comply with Canadian ICES-003 Cet at	opareil numerique de la
classe [A] est conforme à la norme NMB-003 du Canada.	sparen namenque de la
Warning! It is essential that you read and understand this entire manual and the entire	e contents of the savvy
software Help menu before proceeding with your installation and configuration. See page	6 for savvy installation
us See page 12	ivemed.com or contact
Warning! Your use of savvy software and drive.web devices may cause motors and	machinery to power up
with high Voltages or start or operate in an unexpected, dangerous or lethal way. It is	s essential that you are
completely familiar with all of the equipment and the system design before attempting	g to program or edit a
program or connect to any live device. It is also essential that a risk assessment is conduct. Risks must be reduced to tolerable levels	sted to identify hazards.
Warning! You are entirely responsible for the configuration or use of any drive. ueb	product. By configuring
or using these products you agree to indemnify and hold harmless Bardac Corporation,	its employees, directors,

officers, distributors, and resellers against the consequences of your configuration or use of the products.

Warning! Information in this manual is subject to change without notice. You are responsible for verifying the proper operation of your **smarty**. Special care must be taken after loading new firmware or installing new options.

SMARTY, SAVVY, SAVVYPANEL, SPEEDY, BARDAC, and DRIVE.WEB are trade marks of Bardac Corporation, registered in the U.S. and other countries.

Warning! Avoid permanent damage to your *smarty*, never exceed any **min** or **max** values. Do not connect any **smarty** terminal to mains circuits. See page 5 for IO ratings. July is incorporated into **smarty** imware. WIP Copyright (2) 2001-2004 Swedish Institute of Computer Science. All rights reserved. Redistribution and use in source and binary forms, with or without modification, are permitted provided that the following conditions are met: 1. Redistributions of source code must retain the above copyright notice, this list of conditions and the following disclaimer:

2. Redistributions in binary form must reproduce the above copyright notice, this list of conditions and the following disclaimer in the documentation and/or

2. Redistributions in binary form must reproduce the above copyright notice, this list of conditions and the following disclamer in the documentation and/or other materials provided with the distribution.
3. The name of the author may not be used to endorse or promote products derived from this software without specific prior written permission.
3. Then name of the author may not be used to endorse or promote products derived from this software without specific prior written permission.
THIS SOFTWARE IS PROVIDED BY THE AUTHOR "AS IS" AND ANY EXPRESS OR IMPLIED WARRANTIES, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES, OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE DISCLAMED. IN OF EVENT SHALL THE AUTHOR BE LIABLE FOR ANY DIRECT, INDIRECT, INCIDENTAL, SPECIAL, EXEMPLARY, OR CONSEQUENTIAL DAMAGES (INCLUDING, BUT NOT LIMITED TO, PROCUREMENT OF SUBSTITUTE GOODS OR SERVICES, LOSS OF USE, DATA, OR PROFITS; OR TORY (INCLUDING, NEGLIGENCE OR OTHERWISE) AND ON ANY THEORY OF LIABILITY, WHETHER IN CONTRACT, STRICT LIABILITY, OR TORY (INCLUDING NEGLIGENCE OR OTHERWISE) ARISING IN ANY WAY OUT OF THE USE OF THIS SOFTWARE, EVEN IF AUTHOR BE USED BY USED BAY BY USED IF ADVISED OF THE POSSIBILITY OF SUCH DAMAGE.

Product Identification - smarty

The smarty du24X Series Universal Automation Controllers (UAC) consist of a "Cassette" computer module mounted into a "Carrier" wiring module that provides field wiring for inputs and outputs, serial ports, expansion ports, and a battery holder.

Find **smarty** cassette model and firmware version. Use **savvy**, Get **Detailed Info** from **smarty** contextual menu. See page 6.

Warning! Avoid permanent damage to **smarty**. Disconnect all power sources prior to inserting or removing the cassette.

Product Identification - Part Numbers

Model number **du24x** is appended with a two or six character extension.

Example: du240-DM-C4CD

Cassette Model -

Cassette Build Standard

ModbusRTU Type

- Mounting Type D=DINrail, F=Foot, A=Spacer
- Terminal Type
 - C=Clamp, S=Screw, P=Plug-in
 - Carrier Type

smarty Cassette Models

du240 Universal Automation Controller, (UAC). du241 Basic automation controller for carrier C1 only. du244 UAC for P2 industrial vector drive. du248 UAC for E3 open-loop vector drive. du249 UAC for CANopen server devices.

Standard Builds A, B, C, and D - Software Options

A=04 and 26, **B** adds 05 and 25, **C** adds 06 and 39, **D** adds 10 and 29.

04 ModbusTCP/IP - Slave/server. See page 12.

05 Process Control - Recommended for most applications.

06 Winder Control - Diameter Calc., Taper Tension, Torque Comp.

10 Math - With advanced math functions.

25 EIP/PCCC - Slave/server. See page 12.

26 savvyPanel - Operator station interface. See pages 8, 9.

29 Solar - Calculates sun position azimuth and zenith.

39 Precision Motion - With event, length, position, shaft-lock, indexing, motion control, cam profile, and more. Page 16.

smarty Installation

smarty is designed for permanent installation by qualified professionals. Install **smarty** in metal enclosure with no RF noise source.

DIN rail mounting - Use 35x7.5mm rail per IEC 60715 or EN50022.

Environment - UL/IEC Pollution Degree 2.

Operating temperature, 0°C min., 40°C max.

Storage temperature, -20°C to 50°C.

Altitude 3000m max.

Humidity 95% max. non-condensing.

Clearances must be provided around cassette to promote airflow, 25mm (1").

smarty Terminal Naming and Ratings

- Terminal names are consistent in the *drive.ueb savvy* software, on the terminal, and on the carrier.
- 24VDC and 0V Terminals are internally connected. Regulated DC Supply, 25.2Vmax, 22.8Vmin, 1A.
 External 1A fast-acting fuse or current-limiting is required! Do not connect to a distributed DC power network.
 Supply from Class 2, LPS, limited power supply, from within the same electrical enclosure, only.
- **AI** Analog inputs. -11VDC to +30VDC, $100k\Omega$, 1kHz.
- **AO** Analog outputs. **du241** is unipolar, ~0.2VDC to 10.5VDC, 10mA. All others are bipolar, -10.5VDC to +10.5VDC.
- DI Digital inputs. 50VDCmax, 8VDC threshold, 3V hysteresis. 1kHz.
- **DO** Digital outputs. 24VDC source, up to 80mA, shared. Resistive, general use, and pilot duty. Overcurrent protection and software indication. Maximum Voltage is 25.2VDC.
- 1A+ Example: Encoder 1 Channel A+. Differential, incremental, quadrature encoder input. 24VDC max, -0.5VDC min., 0.3VDC minimum differential Voltage. Up to 1MHz.
- FI Frequency/event/digital input. 30Vmax, 100kHz.
- TO Timing/Frequency/stepper/digital sinking output. 80mA shared, 30VDC max., 500kHz max. 10kΩ pull-up to TPWR (+5VDC for FT terminals and C5. C5 TO are 5VDC max.).
 Contioned TO are sinking outputs without intermed over summer.

Caution! **TO** are sinking outputs without internal over-current protection. The installing engineer must assess the risk of overload and provide external protection to avoid damage to the unit, depending on the installation.

FT - Combined FI and TO, 5VDC max.

CI - Current Input. 100 Ω input impedance. Maximum input is 25mA, 2.5VDC.

TPWR - Timing output pull-up source. 30VDC.

+5V Power supply outputs for use with encoders, sensors, and the *TPWR* terminal.

Maximum total current output is 80mA.

485+ - Example: ModbusRTU serial port non-inverting pin, 'B'.

smarty Terminals and Wiring

- **C7 thru C4 Terminal wiring** Strip 7mm(0.28") or use ferrules. Use 0.08mm² (AWG28) minimum. One bare wire, 2.5mm² (AWG14) max. Two wires, 0.8mm²(AWG18) max. One wire with ferrule, 1.5mm² (AWG16) maximum.
- **C5** wiring is per contact type. Uses 24-position Molex Mini-Fit Jr. Housing 5557.
- **C6** Terminal Wiring Strip 7mm(0.28"). 1.5mm² (AWG16) max. One wire with ferrule, 0.8mm² (AWG18) maximum.

Use shielded cable for runs over 30 meters.

Fast transient over-Voltage 1kV per EN 61000-4-4.

Signal Wiring Notes

Use twisted-pair wiring for encoder and serial differential signals.

- Outside metal enclosure, use shielded cable with individually shielded twisted-pairs such as **Belden 8163**. Ground shield at one end with a 360° ground clamp where cable enters "quiet" metal enclosure.
- Separate wiring from AC power cables or RF noise sources.

smarty Cassette Front Panel

- **USB port** Peripheral-type micro-B jack. Can be used for backup power to maintain the real-time clock.
- Ethernet port MDI 8P8C, "RJ45" jack, 100baseTX and 10BaseT, Full Duplex, Auto Negotiation, Auto-MDIX, IEEE 802.3ab.

Indicator LEDs in front panel:

- U Status Blue LED. Status heartbeat pulses twice a second.
- **Fault** Red LED indicates a fault. Check power supply, connect with **savvy**, or contact us at **drive.ueb** for more info.

Ethernet link/activity - Orange LED indicates Ethernet connection and blinks for activity.

100 100BaseTX - Green LED when 100BaseTX connection is made.

smarty DRIVE Serial Port

- 8P8C RJ45 Socket
- ModbusRTU EIA485. See page 12.
- CANbus connection for **du244**, **du248**, and **du249**. See page 12. 1m max. cable length. Do not add termination resistors. These are built-in.



www.driveweb.com

smarty HG503894Iss3.1

© ⊷ A ∞ ≥ ™ drive.web smarty

smarty C1 Carrier 1 (dw241 only)

- drive.web distributed process control.
- 10BaseT / 100baseTX Ethernet. See page 4.
- USB peripheral, micro B.
- Eight bipolar analog inputs.
- Eight unipolar analog outputs. Can be used as reference Voltage.
- Eight digital inputs. Can be used as event inputs. Page 5.
- Eight digital outputs: Overcurrent protection and software indication.
- Extra terminals for cabinet-side power; +24VDC, 0V.

smarty C2 Carrier 2 adds to C1

- Battery holder for real-time clock: CR2032. Battery not included.
- Bipolar analog outputs replace unipolar.
- DRIVE CANopen and ModbusRTU serial ports jack.

smarty C3 Carrier 3 adds to C2

- Four *FT* frequency/timing channels, multi-function; Frequency/ event/digital input. Frequency/stepper/digital output, 5V sinking.
- Differential, incremental, quadrature encoder input.
- ModbusRTU serial port is brought out to terminals instead of the jack in C2.

smarty C4 Carrier 4 adds to C3

- Two 4-20mA current inputs. Also 0-20mA, 20-4mA, and 20-0mA. 100Ω input impedance.
- Six frequency/event/digital inputs, 100kHz max. Replaces FT on C3.
- Seven frequency/stepper/digital outputs, sinking with connectable *TPWR* pull-up rail. 500kHz max. Replaces *FT* on *C3*.
- Two differential, incremental, quadrature encoder inputs with markers, ABZ, Replaces single, A, B, encoder input on *C3*.
- Encoder 1, 2; A, B, reconnect terminals.

smarty C5 Carrier 5

- Three 24-position Molex "Mini-Fit Jr" headers in lieu of terminals for ultra-small form factor and easy, plug-in wiring.
- All features of *C4* except there are no encoder reconnect terminals and Frequency Inputs *FI1* thru 5 and Timing Outputs TO1 thru 5 are combined *FT* type as in *C3*, 5V max. *FI6* is 30V max. *TO6*, *TO7* are 5VDC-supplied internally, 5VDC max.

smarty C6 Carrier 6

- Compact DINrail enclosure, only 1.05" wide!
- All features of **C4** except no encoder reconnect terminals.

Carrier C1, C2, C3, C4, C5 Side View



Carriers C1 and C2 Terminals and Dimensions

Clock Battery, CR2032 (Not included) *C2* Only



Height Overall, 89mm (3.5")

Carrier C3 Terminals and Dimensions

Width Overall, 140mm (5.51")





Carrier C4 Terminals and Dimensions

DRIVE 8P8C CANopen Serial Port

Real-time Clock Battery, CR2032. (Not included)

Carrier C5 Plug-In Connectors and Dimensions

Spacer Mounting is pictured with hole locations. Four spacers have clearance for M3 or #6 screws.



Carrier C6 Compact DINrail Terminals and Dimensions





smarty Expanded Operating Ranges

Ratings specified on page 3 and 4 are limited by internal heating or possible interference-causing emissions when the 5V supply output is greater than 125mA. Use forced-air for expanded operating ranges (not UL tested). Ensure that *System Temperature*, parameter 4103, does not exceed 85C.

- **Environment** Expanded operating temperature, 0°C min., 50°C max. (not UL tested).
- **DO** Digital outputs. 24VDC source, expanded up to 300mA, shared. (not UL tested)
- **TO** Frequency/stepper/digital sinking output. Expanded to 300mA shared, 30VDC max. (not UL tested)

+5V Power supply output. Expanded current output is 300mA. The installer must ensure compliance with FCC part 15 rules on page 1; 'the device must not cause harmful interference'. (not UL tested)

smarty Real-time Clock

- The real-time clock is only used for time of day and calendar functions. The clock can be set automatically upon discovery in the *drive.ueb savvy* software, per preferences. SNTP network time server protocol is supported. See the *savvy* user manual for details.
- The real-time clock will be maintained for approximately 24hrs after supply power loss with no backup battery. Alternatively the clock can be powered by the USB port.
- Lithium button cell battery, CR2032, 3VDC, commonly found in convenience stores, is not provided from the factory due to shipping restrictions.

smarty Frequency Input Notes (FI Terminals)

FI Digital and Event Input Function Blocks

- Maximum event frequency is 1/(2*FBE cycle (s)) Hz. E.g., for 5ms FBE cycle, the max event frequency is 1/10ms = 100Hz.
- Use *Digital Input* function block *Input Type* parameter to configure;

Pull-Down = 2VDC (1.2Vmin, 2.9Vmax)

Pull-Up = 1.2VDC (0.5Vmin, 1.9Vmax)

- **FI Counter Inputs** Provide frequency data with adjustable moving-average filter and count outputs for use with motion control function blocks.
- **FI Frequency Inputs** Useful for lower frequencies ~<10kHz. Duty cycle is also measured. Updates every FBE cycle or two-edge cycle.

smarty Programming

Set up your computer - Get savvy

- With free *drive.ueb savvy* software, easily program and monitor your *smarty*, perform data trending, and create distributed control systems.
- Go to <u>uuuu.driveueb.com</u> and click on *Get savvy*, or contact us to get the latest version of *savvy*.

smarty USB - Plug and Play

Plug-and-play access to **smarty** <u>and</u> its local Ethernet network.

smarty Ethernet Networking & Programming

- Assigning an invalid or duplicate IP address will cause serious network malfunctions!
- Find useful networking information. Under the *Help* menu click on *Getting Started with savvy* section.
- **smarty**s are shipped with an IP address, 10.189.x.x, derived from the serial number. The six-octet serial number always starts with 0-4-bb-x. The last two octets are used to assign the as-shipped IP address; Example, if the serial number is 0-4-bb-00-1a-2b, 1a is converted from hexadecimal to decimal, 26. 2b, similarly, is 43, decimal. The as-shipped address is 10.189.26.43.
- Use *Category 5e* cable or better, with 8P8C/RJ-45 connectors for each *drive.ueb* device and the host computer.
- For systems with more than one **drive.web** device, use an Ethernet switch for all **drive.web** devices and computer.

Get started with savvy

- We strongly recommend attending our free online training seminars. See page 16.
- We strongly recommend you read the *User Manual* and *Getting Started Guides* under the *Help* menu.
- Use *Create Phantom* in the *Directory* menu to explore *drive.web* products and options, design, and configure offline. *Export Data* to save your work. *Import Data* into phantoms to work offline.

savvy Window Title Bar indicates the current view.

- Status Bar, above the viewing area, provides Navigation Arrows and object and location data.
 - **Savvy** views are hierarchical with the **Device Directory** *View* at top. Use the **Navigation Arrows** to go up, back, or forward. Window menus change as you navigate.
- **Hover cursor over active object**, device, function block, connection, or parameter icon to view object information in the *Status Bar* and reveal a *Hover Button*.
- Click a Hover Button or right-click an active object to access a *Contextual Menu*. See below.
- savvy functions are limited by password-protected capability level. See File > Capability...





Device Directory Window

Warning! Changing a device IP address WILL disrupt its network connections! If a **smarty** is communicating with other devices, be prepared for system disruption. In the *File* menu choose Utility > Remap Export File to remap a dw-system file with different IP address(es).

- Select File>Administrate>Set IP Addresses for System.
- **smarty** serial number is also its **MAC** Address.
- Enter a valid IP address and click OK.
- An icon appears with IP address beneath. Drive-dedicated models depict the actual frame size of the drive.
- If the icon at right appears, a network connection problem exists. Check connections, LEDs, and that the **smarty** IP address is within the computer's Ethernet subnet mask.

Warning! Importing data into your **smarty** will result in immediate execution of that configuration. **Dangerous Voltages and rotating machinery may result!** Use a phantom to preview a configuration.

• *Directory* > *Import* / *Export Data*. All device configurations and connections in the directory in one .*dw-system* file.

smarty Icon Contextual Menu

- *Change Name* Name your **smarty** for easy identification.
- Import / Export Device Data... Load / save configuration data to / from this **smarty** only.
- Unlock, Lock, Set Password Choose Restrict Modification to allow viewing the configuration, or Restrict All Access.

Click the *smarty* icon to view the device configuration.

Function Block Engine Window - FBE Menu (Standard savvy, no SFD)

• Add function blocks in the order to be processed. Processing order is left to right, top to bottom.

Click function blocks to view parameters and details.

Connect between parameters and other drive.web devices.

Warning! Making a connection results in immediate execution of that connection. **Dangerous Voltages and**

- rotating machinery may result!
- Under the *File* menu, choose *New Viewer...* and then, *File > Open Device Directory*.
- With two viewer windows, click a parameter, drag and drop onto a parameter in the other viewer.
- Parameter Contextual Menu Data is formatted, limited, and scaled depending on the parameter. Use *Get Info* or *Re-Scale...* to verify or change.
- Click parameters for the Setter Box Increment, decrement, default, last state, or keyboard entry.

Click blue connection block or arrow to jump to other end.







Controls Motion



Controls Motion







Upgrade savvy and smarty

Upgrade **savvy** with **SFD Signal Flow Diagram**.

Upgrade **smarty** with software options.

Process credit cards or *Vouchers* online or *Coupons* offline.

- To upgrade **savvy**, go to the **Commerce** menu, select **Upgrade savvy**, check desired options, click OK.
- To upgrade **smarty**, choose **Upgrade Device...** in its contextual menu, check desired options, click OK.
- To process *Vouchers*, choose *Pay > Online Via Vouchers* in the *Shopping Cart*. Enter *Voucher* codes on separate lines.
- To process *Coupons*, go to the *Commerce* menu and choose *Coupon Manager*. Enter codes in the top box and click the *Add* button and the coupon is recognized. Click *Apply*.

savvy-SFD Signal Flow Diagram Upgrade

- With savvy-SFD, build systems graphically. The live drawings are stored in your smarty.
- Set drawing borders and annotate multi-page drawings.
- A filterable list of function blocks and connections is at the left of the *Signal Flow Diagram* showing **program execution order** from top down. Change execution order by dragging function blocks up or down the list. In this picture, *ENCI Speed* function block is moved so that it is processed after *ENC Phase Lock*.

savvyPanel Operator Station

- Computers, Apple®, and Android[™] mobile digital devices are operator touch stations with **savvyPanel**. Requires Windows, Mac OS X, Linux-based Ubuntu, Android, or iOS®.
- Configurations are stored in the **drive. ueb** devices.
- savvy-SFD upgrade is required to edit or build savvyPanel systems.
- **dwOption-26** savvyPanel, must be installed in **drive.web** devices to enable the full suite of tiles. A limited set is available without the option.

Get savvyPanel free from Apple App Store[™] and Google Play

- When your mobile digital device is connected to the internet via WiFi, demo mode connects to a live drive system in our plant in Maryland, USA.
- Explore the demo with savvy. Select File > Demo Mode > Discover Internet Demo Devices.





Apple and iOS are trademarks of Apple Inc., registered in the U.S. and other countries. App Store is a a service mark of Apple Inc. Android is a trademark of Google LLC.

savvyPanel Pages

Systems Page where multiple *savvyPanel* systems are present.

- A **savvyPanel** system may contain tiles from many **drive. ueb** devices.
- A drive.web device contributes to only one savvyPanel system.
- Touch the systems button, 💮 or 💷, in the window bar to access the systems page from home page. Lock this button with home password.

Home Page is the first operator page in a **savvyPanel** system.

 Access home page from any operator page with the home button,
 ✿ . Lock with the home password.

Operator Pages show graphic, page-link, and parameter tiles.

• Pages can be renamed. Page name appears in window title bar.

savvyPanel Tiles

- **Parameter Tiles** Touch a settable parameter to set. Setter includes slider, keypad, 1x and 10x increment and decrement, return-to-default, and revert.
- Graphic Tiles Create diagrams with process elements.
- **Page-Link Tiles** A graphic tile that is also a page-link. Touch to change the view to that page.
- Device Tiles Link to device's signal flow diagram in Javabased savvyPanel. Appears as graphic tile in iOS.
 Function blocks enable savvyPanel actions
- Alarm Annunciator Provides a system-wide alarm annunciation when active. Touch to view page 255.
- **Presence Monitor** Indicates the presence of a tagged savvyPanel application viewing a particular page.
- **Latch** and **SR Latch** For lighted start-stop pushbuttons.
- **Setpoint & Monitor** Adjust meter and setter range. Dual blocks enable dual-display meters.
- **Enumerated Parameter** In **Utility** group. Only custom enumerations appear in the setter and multi-position switch.

savvyPanel Launch, Setup, and Important Notes

- See the **savvy** user manual for detailed instructions.
- Launch savvyPanel via command line or batch file.
- Limit operators to **savvyPanel** only. Specify start system and page.
- Discover devices automatically, specifically by discovery file, or filtered by group and/or **savvyPanel** name.
- Operator's note: If communication with a **drive.ueb** device is interrupted, affected tiles indicate a yellow bar with a warning symbol. The tile is not updated.
- **Important Design Note** An over-range enumeration is required if an out-of-range value could cause a hazard.







smarty Precision Motion Parameters, Connections

Special parameter and connection types from I/O function blocks. Connections may also be over Ethernet to other **drive.ueb** devices without performance penalty.



Floating Point - IEEE-754 Binary32, wider range and resolution. Can be connected to or from standard, 16-bit parameters; 1.0000 float equals 100.00%.



Event - Events are associated with exact count values. Maximum event frequency is (1/(FBE Timebase seconds)) Hz. Only the first event is processed per FBE cycle.

Count - Position applications; shaft-lock, registration, motion control, etc. 64-bit internal values, precision timing data.

smarty Comms Interfaces-CANopen, Modbus, EIP/PCCC

Warning! Use of **smarty** comms interfaces may cause motors and machinery to energize with high Voltages, or start, or operate in unexpected, dangerous, or lethal ways.



For Modbus specs go to <u>http://modbus.org/specs.php</u>

smarty Comms Server duOption-04 and -25

- Note! You cannot write or force parameters that are read-only or have incoming **drive.** *web* connections.
- Click the Comms Server icon in the FBE or SFD view.

duOption-04 ModbusTCP/IP slave/server

- Supported Modbus Function Codes; 1 thru 6, 15, and 16.
- Supports up to five simultaneous clients/masters.

duOption-25 EIP/PCCC Server

- Supports PLC5 Typed-Write and Typed-Read commands.
- See Appendix B of the *savvy* User Manual for information and **drive.***web* parameter IDs mapping to PLC5.
- Supports up to two simultaneous clients.

ModbusRTU Type (not available in C1)

- **M**=Master-Client, **S**=Slave-Server, **X**=None-e.g. **du241**.
- Modbus Function Codes FC 01 through 06 and 16 are supported. Also special Yaskawa Holding Register.
- Each server's Modbus address must be unique on the network!
- All devices on the network must have the same baud rate, up to 500.0kbps, and the same character framing.

du249 Generic CANopen Master

- Dedicated to a single server device at speeds up to 1 Mbps.
- Im max cable length.
- Do not use termination resistors. These are built-in.
- Use *CANopen Setup* function block to configure.

drive.web Training Courses

Free online interactive training seminars take about one hour.

Specialized online and factory training sessions are also available.

To register email training@driveweb.com or call.

